	<b>PRODUCT QUALITY SPECIFICATION SHEET No. 17</b>	Issue No.:	04
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**ORYGINAŁ**

Product name: **LU – 1420**  
**Acetylated starch E 1420**  
Non-GMO declaration: The product is not derived from or produced using genetically modified organisms  
Allergen statement: The product does not contain any allergenic ingredients  
Statement of origin: Poland

**A. Organoleptic testing:**


No.	Name of property:	Requirements:	Test method:
1.	Colour	White	Instruction No. 01
2.	Odour	Typical with a delicate scent of vinegar	Instruction No. 03

**B. Physical and chemical requirements:**

No.	Name of property:	Requirements:	Test method:
1.	Mechanical impurities	unacceptable	Instruction No. 05
2.	Moisture content	max. 20%	Instruction No. 08
3.	pH value	5,5 – 7,5	Instruction No. 09
4.	SO <sub>2</sub> content	max. 10 mg/kg	Instruction No. 11
5.	Acetyl groups content	max. 2,0% in dry matter	Instruction No. 27
6.	Ash content	max. 1,0% in dry matter	Instruction No. 12
7.	Metal content: - arsenic - lead - mercury	max. 1,0 mg/kg max. 2,0 mg/kg max. 0,1 mg/kg	As per the standards used in accredited laboratories

**C. Microbiological requirements:**

No.	Name of property:	Requirements:	Test method:
1.	Aerobic bacteria	max. 10.000 cfu/1g	As per ISO 4833
2.	Coliform bacteria	0 cfu/0,1g	As per ISO 4832
3.	Salmonella spp.	cfu/25, Absent	As per ISO 6579
4.	Staphylococcus aureus	cfu/0,1, Absent	As per ISO 6888
5.	Yeast and mould	max. 500 cfu/1g	As per ISO 21527
6.	Bacillus cereus	max. 10 cfu/1g	As per ISO 7932



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**D. Packaging, storage conditions, transport requirements:**

No.	Name of property:	Requirements:
1.	<b>Packaging type</b>	<i>Multilayer vented paper bags or flexible big-bag containers. Unit packaging must be approved for food contact</i>
2.	<b>Net content</b>	<i>25, 800 or 1000kg</i>
3.	<b>Labelling</b>	<i>Consistent with the laws and regulations in force</i>
4.	<b>Storage conditions</b>	<i>Dry, clean and well-ventilated facilities without foreign odours, protected against rodents</i>
5.	<b>Shelf life</b>	<i>24 months of the manufacture date when stored in original packaging</i>
6.	<b>Transport requirements</b>	<i>Clean and dry means of transport ensuring appropriate protection of the product against damage and moisture. The product is not classified as hazardous within the meaning of transport regulations</i>

**The new document enters into force on the date of its approval**

Name of document	Withdrawn document		Introduced document	
	Issue No.	Date of issue	Issue No.	Date of issue
Quality specification: LU – 1420 Acetylated starch E1420	03	January 01, 2018	04	March 01, 2019

	Full name	Title	Date	Signature
<b>Prepared by</b>	Angelika Siebert	Technologist	1.03.2019	
<b>Verified by</b>	Małgorzata Kozielska	Quality Control Manager	01.03.2019	
<b>Approved by</b>	Waldemar Kasperski	President of the Board of WPPZ S.A.	01.03.2019	